

**Technical Data Sheet**  
**ICORENE® 9468**

Thermoplastic Copolyester Elastomer  
 Rotomolding



**Product Description**

ICORENE® 9468 is a versatile thermoplastic copolyester elastomer.

This grade combines resilience, heat and chemical resistance with strength and durability.

**General**

Additive	• UV Stabilizer		
Features	• Chemical Resistant	• High Elasticity	• UV Resistant
Uses	• Automotive Applications	• Automotive Under the Hood	• High Temperature Applications
Appearance	• Natural Color		
Forms	• Powder		
Processing Method	• Rotational Molding		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	1.11 g/cm <sup>3</sup>	1.11 g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/2.16 kg)	8.5 g/10 min	8.5 g/10 min	ISO 1133

Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Stress (Break)	4210 psi	29.0 MPa	ISO 527-2
Tensile Strain (Break)	> 300 %	> 300 %	ISO 527-2
Tensile Creep Modulus			ISO 899-1
1 hr	4060 psi	28.0 MPa	
1000 hr	3050 psi	21.0 MPa	
Flexural Modulus	6530 psi	45.0 MPa	ISO 178

Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Shore Hardness (Shore D)	37	37	ISO 868

Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Melting Temperature	379 °F	193 °C	DSC

**Notes**

These are typical property values not to be construed as specification limits.